



18/09/2006

VESPA GTS

MAINTENANCE PROCEDURE FOR EXHAUST SYSTEM / GASKET

On EVERY occasion that the silencer of the Vespa GTS is removed from the down pipe (e.g. for replacement of the rear tyre, etc), please note the following-

1. it is vitally important that the cylindrical graphite exhaust gasket between the down pipe and the silencer (Part No. 826388) is replaced with a new one, irrespective of its condition
2. care should be taken to ensure that the silencer/down pipe clamp is positioned correctly, with both ends of the slots visible on either side of the clamp, as shown (Fig. 1)
3. the clamp should be torqued according to which type it is (Figs 2 and 3)

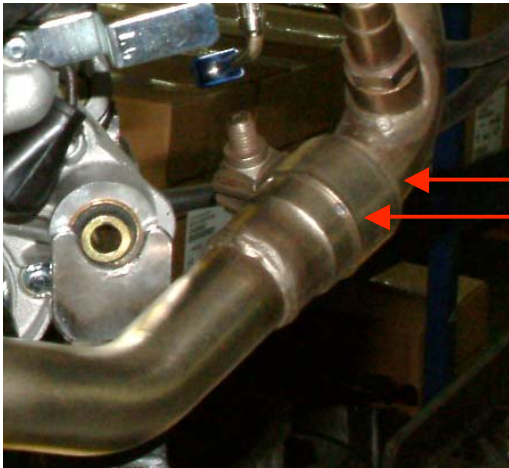


Fig 1
Clamp must be positioned centrally over the four slots



Fig 2
Stainless steel clamp
M10 bolt (17mm AF)

15.2 - 18.15 Nm
(11 - 13) lbs.ft



Fig 3
Plated steel clamp
M8 bolt (13mm AF)

12 - 13 Nm
(9 - 10) lbs.ft

WARNING: If the above steps are not observed there is a risk that exhaust gases might start to leak from the joint, with the possibility that surrounding components might become damaged.

NOTE: This component is considered a "wear and tear" item, and therefore any replacement of the gasket subsequent to the vehicle's first service must be charged to the customer

QCMC/AT